



Shannon's Imperial Brand

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Nutrition Facts

24 servings per container

Serving size 1 ROLL (28g)

Amount per serving

Calories 80

% Daily Value*

Total Fat 0.5g 1%

Saturated Fat 0g 0%

Trans Fat 0g

Cholesterol 0mg 0%

Sodium 160mg 7%

Total Carbohydrate 15g 5%

Dietary Fiber 1g 4%

Total Sugars 2g

Includes 2g Added Sugars 4%

Protein 3g

Vitamin D 0mcg 0%

Calcium 31mg 2%

Iron 0mg 0%

Potassium 22mg 0%

* The % Daily Value (DV) tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.



SB-210 51% Whole Wheat Aloha Dinner Roll

Packed 8/24 = 192 / 1oz

I certify that each Shannon's 51% Whole Wheat Aloha Dinner Roll contains no less than 16 grams of creditable grains with no less than 8 grams of whole grain flour, which equals one grain serving.

16 grams / 8 grams = 1 e.g.

Lynn Jensen
Director of Operations & Administration

Ingredient Statement: WHOLE WHITE WHEAT FLOUR, ENRICHED FLOUR, WATER, GRANULATED SUGAR, YEAST, HIGHLY REFINED SOYBEAN OIL, GLUTEN, SALT, BUTTER, MINCED ORANGE, ASCORBIC ACID, DISTILLED MONOGLYCERIDES, VANILLA EXTRACT, ENZYMES, CALCIUM PROPIONATE, DOUGH CONDITIONER, BETA CAROTENE, (MAY CONTAIN SESAME SEEDS).

Allergens:SESAME, SOY, WHEAT.

ITEMS ARE PRODUCED IN A FACILITY THAT PROCESSES GLUTEN, MILK, SOY, WHEAT, EGGS AND SESAME SEEDS.
STATED WEIGHTS ARE AVERAGE ITEM WEIGHTS.

3004-M



**Formulation Statement for Documenting Grains in School Meals
(Crediting Standards Based on Grams of Creditable Grains)**

School Food Authorities (SFAs) should include a copy of the label from the purchased product package in addition to the following information on the letterhead signed by an official company representative. SFAs have the option to choose the crediting method that best fits the specific needs of the menu planner.

Product Name: 51% Whole Wheat Aloha Dinner Roll Code No.: SB-210
 Manufacturer: Shannon's Imperial Brand Serving Size: 28.3 grams 1 oz.

- I. Does the product meet the Whole Grains-Rich Criteria: Yes No
- II. Does the product contain non-creditable grains: Yes No How many grams:
- III. Use Policy Memorandum SP 30-2012 Grain Requirements for the National School Lunch Program and School Breakfast Program: Exhibit A to determine if the product fits into Groups Q-G (baked goods), Group H (cereal grains) or Group I (RTE breakfast cereals). (Different methodologies are applied to calculate servings of grain component based on creditable grains. Groups A-G use the standards of 16 grams creditable grain per oz eq; Group H uses the standard of 28 grams creditable grain per oz eq; and Group I is reported by volume or weight.)

Indicate to which Exhibit A Group (A-I) the Product Belongs: B

Description of Creditable Grain Ingredient	Grams of Creditable Grain Ingredient per Portion A	Gram Standard of creditable Grain per oz equivalent (16g or 28g) B	Creditable Amount A/B
Whole Wheat Flour	8.52 grams	16 grams/oz Eq grain	.531 Eq Grain
Enriched Flour	8.19 grams	16 grams/oz Eq grain	.512 Eq Grain
	16.71		1.04
Total Creditable Amount			1 Eq Grain

Total Weight (per portion) of product as purchased 28.3 grams

Total contribution of product (per portion) 1 oz equivalent

I certify that the above information is true and correct and that a **28.3 gram portion of this product (ready for serving) provided 1 equivalent Grains.** I further certify that non-creditable grains are not above 0.25 oz eq. per portion. Products with more than 0.24 oz equivalent or 3.99 grams for Groups A-G or 6.99 grams for Group H of non-creditable grains may not credit towards the grain requirements for school meals.

Lynn Jensen
Signature

Director of Operations & Administration
Title

Lynn Jensen
Printed Name

1/1/2026
Date

925-223-8171, ext. 108
Phone Number